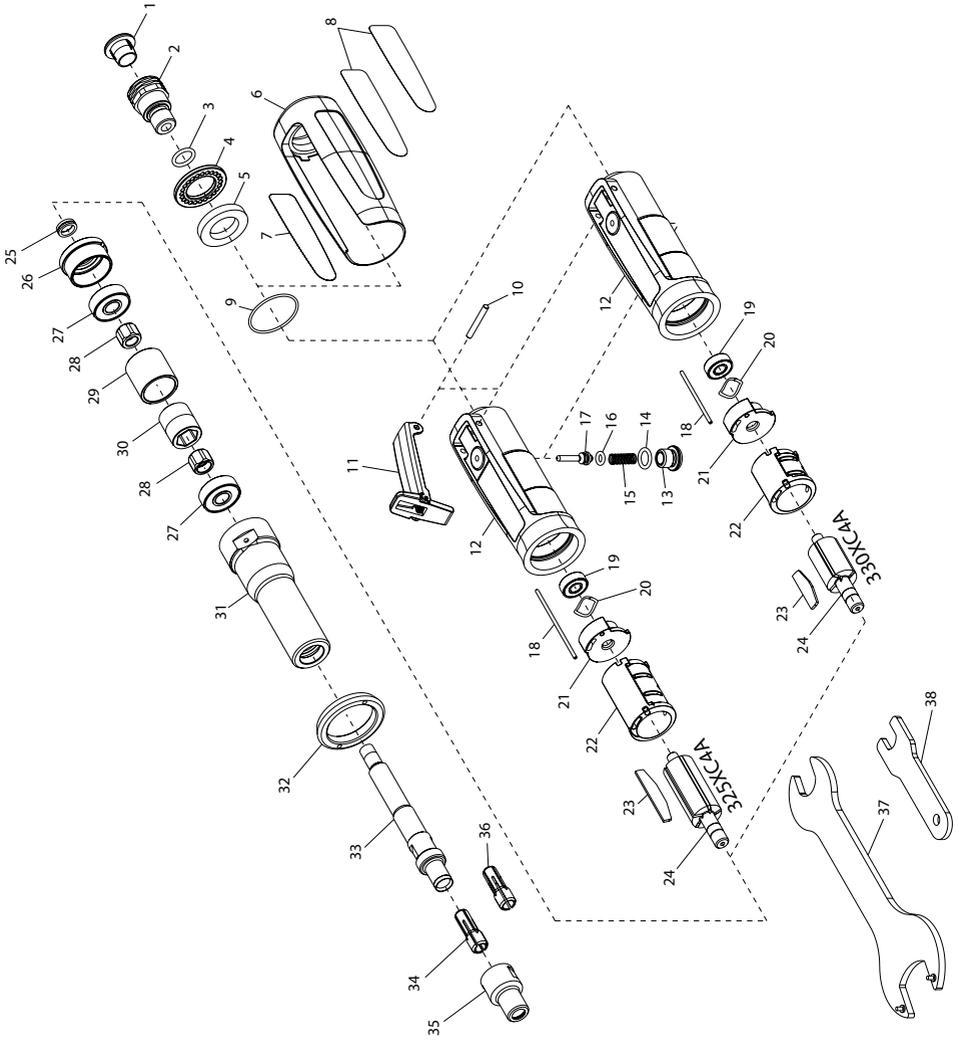


XC4A Extended Air Die Grinder - Exploded View



(Dwg. 45754934)



XC4A Extended Air Die Grinder - Parts List

Item	Description	Part Number	Item	Description	Part Number
1	Plastic Plug	PF-PLUG	18	Dowel Pin	
2	Inlet Assembly	RG1-A565		for Model 325XC4A	RG1-56L
*	Inlet Bushing	---		for Model 330XC4A	RG1-56
*	Inlet Screen	---	19	Bearing	RG1-22
3	O-Ring	170-283	20	Washer	RG1-278
4	Diffuser	RG1-123	21	Rear Endplate	RG1-12
5	Muffler	RG1-311A	22	Cylinder	
6	Exterior Sleeve	RG1-747		for Model 325XC4A	RG1-3L
7	Warning Label	RG1-99		for Model 330XC4A	RG1-3
8	Nameplate		23	Vane Pack	
	for Model 325XC4A	325XC4A-301		for Model 325XC4A (Set of 5)	RG1-42L-5
	for Model 330XC4A	330XC4A-301		for Model 330XC4A (Set of 4)	RG1-42-4
9	O-Ring	RG1-216	24	Rotor	
10	Pin	RG1-120		for Model 325XC4A	RG1-53L-5
11	Lever Assembly	RG1-A400		for Model 330XC4A	RG1-53-4
*	Lever	---	25	Spacer	RG1-448
*	Lever Lock	---	26	Front Endplate	RG1-11A
*	Spring	---	27	Bearing (2)	301-24
*	Roll Pin	---	28	Bearing Nut (2)	RG1-85
12	Housing Assembly		29	Clamp Sleeve	RG1-276
	for Model 325XC4A	RG1-A40-25K	30	Arbor Coupling	RG1-304
	for Model 330XC4A	RG1-A40-30K	31	Extended Housing Assembly	RG1-A20-3A
*	Housing		*	Extension Housing	---
	for Model 325XC4A	---	*	Needle Bearing	---
	for Model 330XC4A	---	32	Housing Nut	RG1-306A
*	Bushing	---	33	Collet Arbor	RG1-4A-3
13	Valve Plug	RG1-266	34	Collet, 1/4"	DG110-700-G4
14	O-Ring	RG1-206	35	Collet Nut	AG210-699A
15	Spring	RG1-51	36	Collet, 6mm	DG110-700-6MM
16	Throttle Valve Seal	7811-94	37	Wrench	RG1-26
17	Throttle Valve	RG1-302	38	Wrench, Small	301-69A

* Not illustrated

Parts and Maintenance

When the life of the tool has expired, it is recommended that the tool be disassembled, degreased and parts be separated by material so that they can be recycled.

Tool repair and maintenance should only be carried out by an authorized Service Center.

Refer all communications to the nearest **Ingersoll Rand** Office or Distributor.

Related Documentation

For additional information refer to:

Air Die Grinder Product Safety Information Manual 04580288

Air Die Grinder Product Information Manual 45760899

Air Die Grinder Product Maintenance Manual 45761848

Manuals can be downloaded from www.ingersollrandproducts.com.

